





PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference P-7686 01	FOR FURTHER ACTION See No.	otification of Transmittal of International ary Examination Report (Form PCT/IPEA/416)				
International application No.	International filing date (day/month/year	r) Priority date (day/month/year)				
PCT/CH2003/000799	03 December 2003 (03.12.2003	11 December 2002 (11.12.2002)				
International Patent Classification (IPC) or national classification and IPC G05B 19/418						
Applicant TEXTILMA AG						
1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority						
and is transmitted to the applicant ac	cording to Article 36.					
2. This REPORT consists of a total of	4 sheets, including this cov	er sheet.				
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).						
These annexes consist of a total of sheets.						
3. This report contains indications relati	ng to the following items:					
I Basis of the report						
II Priority						
III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability						
V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;						
VI Certain documents cited						
VII Certain defects in the	international application					
VIII Certain observations on the international application						
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Date of submission of the demand Date of completion of this report						
		Date of completion of this report				
27 March 2004 (27.03.2	004) 03	3 March 2005 (03.03.2005)				
Name and mailing address of the IPEA/EP	Authorized officer	Authorized officer				
Facsimile No.	Telephone No.	Telephone No.				

Form PCT/IPEA/409 (cover sheet) (July 1998)

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/CH2003/000799

I. Basis of the report								
1. With regard to the elements of the international application:*								
	П	the international application as originally filed						
	冈	the description:						
		pages	•					
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L	u		nce listing part of the description:					
		pages .		, as originally filed				
		pages .		, filed with the demand				
		-	, filed with the letter of					
2. V	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language which is: the language of a translation furnished for the purposes of international search (under Rule 23.1(b)). the language of publication of the international application (under Rule 48.3(b)). the language of the translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).							
3. V	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing: contained in the international application in written form.							
F	4	filed tog	ether with the international application in computer readable form.					
Ļ			d subsequently to this Authority in written form.					
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	~		tement that the subsequently furnished written sequence listing does not onal application as filed has been furnished.					
L		The stat been fun	ement that the information recorded in computer readable form is identical nished.	to the written sequence listing has				
4. [] :	The ame	ndments have resulted in the cancellation of:	İ				
	Γ		e description, pages	i				
	Ī		e claims, Nos.					
	Ī		e drawings, sheets/fig	i				
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i.		•	rt has been established as if (some of) the amendments had not been made, sin e disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**					
and	Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rule 70.16 and 70.17).							
* Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.								



International application No.
PCT/CH 03/00799

v.	Reasoned statement under Article 3 citations and explanations supporting		y, inventive step or industrial appli	icability;
1.	Statement .			
	Novelty (N)	Claims	1-12	YES
		Claims		NO NO
	Inventive step (IS)	Claims	1-12	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-12	YES
		Claims		NO

2. Citations and explanations

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The invention relates to a system for obtaining production data and controlling a number of power looms and knitting machines, each of which contains a control computer that is in part wirelessly networked to a central computer.

Such systems are known in principle in connection with spinning machines and machine tools, mainly from DE 100 550 25 (document D1) and EP 1 128 244 (document D2).

2. The problem addressed by the present invention is that of providing a flexible way to transmit pattern data (control data) and production data, even in large-scale production facilities.

The solution is described in the characterising part of claim 1. The control computers of the power looms and knitting machines are wirelessly connected to a transmission unit, and at least parts of the transmission unit are connected to the central computer by a data line.



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3. Hybrid network topologies of this type (wire and wireless) are known in principle from D2 in connection with machine tools. However, there is nothing in the prior art documents cited in the search report to suggest that such a topology might advantageously be used for power looms and knitting machines. D1 describes a wireless transmission system for spinning machines, but there is no mention of a wire/wireless hybrid network topology. DE 41 19 260 describes mechanical details of power looms and knitting machines and the transmission of pattern data (control data) by diskette.

Thus the subject matter of the present application is neither anticipated nor suggested by any of the available prior art documents.